

Description

ORALITE® - Reflective films Series 5710 ENGINEER GRADE are weatherproof, self-adhesive retroreflective films with an excellent corrosion and solvent resistance.

The retroreflective system of the ORALITE® - Reflective films Series 5710 ENGINEER GRADE consists of catadioptric glass beads which are embedded in a transparent layer of plastic material. The smooth surface shows a high scratch resistance and impact strength and a very good printability. ORALITE® - Reflective films Series 5710 ENGINEER GRADE contain an identification water mark.

The reflective data and colours at daylight comply with the international specifications for reflective materials of this class, such as DIN 67520 and DIN 6171 (Germany), BS 873: Part 6 (Great Britain), NFP 98-520 (France), SN 640878 (Switzerland), ASTM D 4956 (US), JIS Z 9117 (Japan).

Front material

Alkyd resin

Release paper

PE-coated silicone paper, 145g/m².

As the product and batch number are applied to the silicone-coated paper, all production parameters and raw materials can be completely traced back.

Adhesive

Solvent polyacrylate, permanent

Area of use

ORALITE® - Reflective films Series 5710 ENGINEER GRADE

were especially developed for the manufacture of traffic control and guidance signs, warning and information signs, and for reflective lettering, numbers and symbols, which are intended for long-term outdoor use (7 years).

When using the ORALITE® - Reflective films Series 5710 ENGINEER GRADE, the particular national specifications have to be complied with.

Printing method

The use of ORALITE® - Screen printing inks Series 5010 is recommended.

A transparent coating is not necessary.

Technical Data

Minimum reflection data (DIN 67520, Part 1 and Part 2, state as manufactured)

The data indicated in brackets represent the highest minimum reflective data resulting from the international specifications for reflective materials of this class mentioned above.

Observation angle Entrance angle	Specific coefficient of retroreflection R' in cd / lx per m ²							
	0,2°				0,33°			
	5°		30°		5°		30°	
white 010	100	(80)	40	(34)	80	(60)	35	(29)
yellow 020	60	(50)	26	(22)	45	(35)	20	(16)
orange 035	30	(25)	12	(10)	25	(20)	10	(8)
red 030	22	(14,5)	9	(6)	17	(10)	6,5	(4)
green 060	13	(9)	5	(3,5)	11	(7)	5	(3)
blue 050	6	(5)	2,4	(2)	4	(3)	1,3	(1)
brown 080	5	(1)	2	(0,3)	3	(0,7)	1	(0,2)

The statements in this information sheet are based upon our knowledge and practical experience. This data is intended only as a source of information and is given without guarantee and does not constitute a warranty. Due to the wide variety of possible uses and applications customers should independently determine the suitability of this material for their specific purpose, prior to use.

Colours (DIN 5033 Part 3, DIN 5036 Part 1, DIN 6171, state as manufactured)

		Colour coordinates								Luminance factor β
		1		2		3		4		
		x	y	x	y	x	y	x	y	
white	010	0,305	0,315	0,335	0,345	0,325	0,355	0,295	0,325	$\geq 0,35$
yellow	020	0,494	0,505	0,47	0,48	0,513	0,437	0,545	0,454	$\geq 0,27$
orange	035	0,61	0,39	0,535	0,375	0,506	0,404	0,57	0,429	$\geq 0,17$
red	030	0,735	0,265	0,7	0,25	0,61	0,34	0,66	0,34	$\geq 0,05$
green	060	0,11	0,415	0,17	0,415	0,17	0,5	0,11	0,5	$\geq 0,04$
blue	050	0,13	0,09	0,16	0,09	0,16	0,14	0,13	0,14	$\geq 0,01$
brown	080	0,455	0,397	0,523	0,429	0,479	0,373	0,558	0,394	$0,03 \leq \beta \leq 0,09$

Thickness* (without protective paper and adhesive)	150 micron
Temperature resistance	adhered to aluminium, -56°C to +82°C
Seawater resistance (DIN 50021)	adhered to aluminium, after 100h/23°C no variation
Resistance to solvents and chemicals	with expert application resistant to most oils, grease, fuels, aliphatic solvents, weak acids, salts and alkalis
Resistance to cleaning agents	adhered to aluminium, 8h in washcalics (0,5% household-cleaning agents) at room temperature and 65°C, no variation
Adhesive power* (FINAT TM 1, after 24h, stainless steel)	15 N/25mm (film tear)
Tensile strength (DIN EN ISO 527)	
along	10 MPa min.
across	10 MPa min.
Elongation at break (DIN EN ISO 527)	
along	20% min.
across	20% min.
Shelf life**	2 years
Application temperature	> +15°C
Service life by specialist application under vertical outdoor exposure (standard central European climate)	7 years

* average ** in original packaging, at 20°C and 50% relative humidity

Attention:

Surfaces to which the material will be applied must be thoroughly cleaned from dust, grease or any contamination which could affect the adhesion of the material. Freshly lacquered or painted surfaces should be allowed to dry for at least three weeks and to completely cure respectively. The compatibility of selected lacquers and paints should be tested by the user, prior to application of the material.

The selfadhesive reflective material can only be used for dry application. The low tensile strength of the material can make the removability of the reflective film more difficult. Furthermore the application information published by ORAFOL is to be considered.

The statements in this information sheet are based upon our knowledge and practical experience. This data is intended only as a source of information and is given without guarantee and does not constitute a warranty. Due to the wide variety of possible uses and applications customers should independently determine the suitability of this material for their specific purpose, prior to use.

